

CRITICAL INFRASTRUCTURE PARTNERSHIP ADVISORY COUNCIL (CIPAC)

**HEALTHCARE AND PUBLIC HEALTH SECTOR
RISK MANAGEMENT WORKING GROUP MEETING**

AGENDA

Wednesday, November 30, 2011

1:00 – 3:00 p.m. EST

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| 1:00-1:05 P.M. | WELCOME AND INTRODUCTIONS |
| 1:05 P.M | NOTICE OF CIPAC COMPLIANCE |
| 1:06 – 1:10 P.M. | OPENING REMARKS |
| 1:10-2:55 P.M. | HEALTH INFORMATION TECHNOLOGY - CRITICAL ASSET IDENTIFICATION PROCESS DISCUSSION |
| 2:55-3:00 P.M. | CONCLUDING REMARKS CIPAC COMPLIANCE CLOSE ADJOURN |

THE NEXT RMWG MEETING DATE IS DECEMBER 1, 2011.